

2014 SENTRA SL

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco and Sport Drive Modes Front and Rear Stabilizer Bars Power-Assisted Vented Front Disc / Rear Drum Brakes 17" Alloy Wheels

SAFETY & SECURITY

Driver & Front Passenger Side-Impact, & Curtain Air Bags Lower Anchors and Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS) Vehicle Dynamic Control (VDC) Electronic Brake force Distribution (EBD) Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert Vehicle Security System

Fuel Economy MPG Scan QR code for general model information & options Manufacturer's Suggested 30 39 Retail Base Price: \$19,640.00 city highway Options Included by Manufacturer **2.9** gallons per 100 miles CARPETED FLOOR MATS AND TRUNK MAT 180.00 PREMIUM PACKAGE*** 1,200.00 Power Sliding Glass Moonroof Auto-Dimming Inside Mirror w/ Compass Annual fuel COSt **COMFORT & CONVENIENCE** Dual Illuminated Visor Vanity Mirrors Dual-Zone Automatic Temperature Control BOSE® Premium Audio System w/ 8 Speakers 6-Way Adjustable Driver's Seat NAVIGATION PACKAGE*** 800.00 \$1,550 NissanConnect™ w/ Navigation 5.8" Color Touch-Screen Monito Premium Cloth Seats 1 Sliding Center Armrest Maple Wood-Tone Trim NissanConnect™ Apps Voice Recognition for Audio & Nav Power Windows w/ Driver's One-Touch Auto Up/Down Feature SiriusXM Traffic SiriusXM Travel Link Power Door Locks w/ Auto-Locking Feature Streaming Audio via Bluetooth® Hands-free Text Messaging Assistant Nissan Intelligent Key® w/ Push-Button Ignition AM/FM/CD/USB/ Audio System RearView Monitor LEATHER PACKAGE*** w/ 4.3" Color Display and 6 Speakers 1,030.00 SiriusXM Satellite Radio** Leather-Appointed Seats Heated Front Seats fueleconomy.gov Calculate personalized estimates and compare vehicles Bluetooth® Hands-free Phone System 60/40 Split Fold-Down Rear Seats Rear Disc Brakes Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls Cruise Control w/ Illuminated Controls **DESTINATION CHARGES** 810.00 **Overall Vehicle Score** Based on the combined ratings of frontal, side and rollover. EXTERIOR Smart Auto Headlights w/ LED Accents Total* \$23.660.00 LED Taillights Heated Power Outside Mirrors Frontal Driver w/ LED Turn Signals Fog Lights Passenger *** Crash Based on the risk of injury in a frontal impact Side Front seat Crash Rear seat **3 months of SiriusXM™ Service included. Based on the risk of injury in a side impact. subscription sold separately; not available to buyers in AK or HI; some Rollover features not available in all markets. Based on the risk of rollover in a single-vehicle crash ***Optional equipment replaces standard where applicable NissanConnect™ (if equipped) Certain remote functions require compatible phone, not included with vehicle. Cellular network and vehicle services provided by independent companies not within Nissan's This Vehicle qualifies for Nissan's control. Cellular network not available in all areas. Nissan not responsible for any equipment replacement or upgrades. Standard text rates, voice minutes, roaming charges and/or data usage may apply. for more information

*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

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