# 2016 NISSAN SENTRA
## 1.8 SL CVT

Scan QR code for general model information & options

## Your Upgrade Awaits

**Standard Equipment Included at No Extra Charge**

**MECHANICAL & PERFORMANCE**
1.8-Liter DOHC 4-Cylinder Engine
Xtronic CVT®
(Continuously Variable Transmission)
Eco & Sport Drive Modes
Front & Rear Stabilizer Bars
Power-Assisted Front & Rear Disc Brakes
17" Alloy Wheels

**SAFETY & SECURITY**
Driver & Front Passenger,
Side-Impact, & Curtain Air Bags
Lower Anchors and Tethers for CHildren
(LATCH)
Anti-Lock Braking System (ABS)
Traction Control System (TCS)
Vehicle Dynamic Control (VDC)
Electronic Brake force Distribution (EBD)
Tire Pressure Monitoring System (TPMS)
w/ Easy-Fill Tire Alert
Vehicle Security System
Nissan Vehicle Immobilizer System
Blind Spot Warning
Rear Cross Traffic Alert

NissanConnect™
Only use features when safe to do so. App availability is dependent upon vehicle model, trim level, packaging, and/or options. See NissanUSA.com/Connect for complete app availability details. Compatible smartphone required. Cellular network and GPS signals not available in all areas and/or at all times. Nissan is not responsible for associated costs, if any, for continued operation due to cellular network or other third party termination/changes. Cellular or other third party provider may terminate/restrict respective service without notice. Subscription Agreement required. See http://www.NissanUSA.com/connect for details. Text rates and/or data usage may apply.

**COMFORT & CONVENIENCE**
Dual-Zone Automatic Temperature Control
6-Way Power Driver's Seat
w/ 2-way Power Lumbar
Leather-Appointed Seats
Heated Front Seats
Sliding Center Armrest
Power Windows w/ Driver's One-Touch
Auto Up/Down Feature
Power Door Locks w/ Auto-Locking Feature
Nissan Intelligent Key® w/ Push
Button Ignition
AM/FM/CD/USB Audio System w/ 6 Speakers
SiriusXM Satellite Radio**
w/ Traffic and Travel Link™
NissanConnect™ w/ Mobile Apps
5.8" Color Display
RearView Monitor
Bluetooth® Hands-free Phone System
Streaming Audio via Bluetooth®
Siri™ Eyes Free****
Hands-free Text Messaging Assistant*
Leather-Wrapped Steering Wheel
w/ Illuminated Audio Controls
Cruise Control w/ Illuminated Controls
Advanced Drive-Assist® Display
w/ 5" in meter display
Auto-Dimming Rearview Mirror w/ HomeLink®
Universal Transceiver
60/40 Split Fold-Down Rear Seats

**EXTERIOR**
Smart Auto Headlights w/ LED Accents
Heated Power Outside Mirrors
w/ LED Turn Signals
Fog Lights

HomeLink is a registered trademark of Gentex Corporation.
*Compatible smartphone required. Text rates and/or data usage may apply.

**3 months of SiriusXM service included, subscription sold separately; not available to buyers in AK or HI; some features not available in all markets.
***Replaces standard equipment where applicable.
****Siri Eyes Free is a registered trademark of Apple, Inc.

| | |
|---|---|
| **Manufacturer's Suggested Retail Base Price:** | $22,170.00 |
| **Options Included by Manufacturer** | |
| SPLASH GUARDS | 190.00 |
| PREMIUM PAINT | 395.00 |
| CARPETED FLOOR MATS AND TRUNK MAT | 180.00 |
| HIDE-AWAY TRUNK NET | 70.00 |
| DESTINATION CHARGES | 835.00 |
| **Total*** | **$23,840.00** |

***Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.**

## EPA DOT Fuel Economy and Environment

Gasoline Vehicle

**Fuel Economy**
**32 MPG**
combined city/hwy
29 city
38 highway
**3.1** gallons per 100 miles

MIDSIZE CARS range from 13 to 114 MPG. The best vehicle rates 119 MPGe.

You **save $2,000** in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel cost $1,400**

**Fuel Economy & Greenhouse Gas Rating** (tailpipe only): 8 (1 – 10 Best)

**Smog Rating** (tailpipe only): 8 (1 – 10 Best)

This vehicle emits 278 grams $CO_2$ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

**Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs $9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at $3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.**

**fueleconomy.gov**
Calculate personalized estimates and compare vehicles

Smartphone QR Code™

## GOVERNMENT 5-STAR SAFETY RATINGS

**Overall Vehicle Score** ★★★★
Based on the combined ratings of frontal, side and rollover.
Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** — Driver ★★★★ — Passenger ★★★★
Based on the risk of injury in a frontal impact.
Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** — Front seat ★★★★★ — Rear seat ★★★★★
Based on the risk of injury in a side impact.

**Rollover** ★★★★
Based on the risk of rollover in a single-vehicle crash.

**Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.**
**Source: National Highway Traffic Safety Administration (NHTSA)**
**www.safercar.gov or 1-888-327-4236**

This Vehicle qualifies for Nissan's

**Security+Plus Extended Protection Plan**

The only service agreement backed by Nissan Extended Services North America!
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

## DELIVERY

**VEHICLE COLORS:**
**EXT:** ASPEN WHITE
**INT:** MARBLE GRAY

**FINAL ASSEMBLY POINT:**
AGUAS(ABV.)MEX

**TRANSPORT METHOD:**
TRUCK

**DEALER:**
TEAM NISSAN, INC.
1715 S DELSEA DR
VINELAND NJ
08360

**VIN:** 3N1AB7AP1GY334818
**EMS:** CALIFORNIA EMISSIONS
**MDL:** 12416-334818 QAC-K
**OPT:** M-B92E10L92M92C01U35 Z66

20160926075938RI2790

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