

2017 NISSAN SENTRA **1.8 SV CVT**



model information & options

\$18,790.00

1.020.00

Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Vented Front Disc / Rear Drum Brakes 16" Steel Wheels w/ Full Wheel Covers

SAFETY & SECURITY

Driver & Front Passenger Side-Impact, & Curtain Air Bags Lower Anchors & Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS)
Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake force Distribution (EBD) Active Understeer Control (AUC) Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert Vehicle Security System Nissan Vehicle Immobilizer System

COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter 6-Way Adjustable Driver's Seat Premium Cloth Seats and Door Trim Sliding Front Armrest Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Nissan Intelligent Key® w/ Push Button Ignition
AM/FM/CD/USB Audio System w/ 6 Speakers
SiriusXM Satellite Radio** 5" Color Display RearView Monitor Bluetooth® Hands-free Phone System* Streaming Audio via Bluetooth® Siri™ Eyes Free* / ****
Hands-free Text Messaging Assistant*

EXTERIOR

Halogen Smart Auto Headlights Dual Body-Color Power Outside Mirrors

Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls

5" Advanced Drive-Assist® Display

60/40 Split Fold-Down Rear Seats

Cruise Control w/ Illuminated Controls

*Compatible smartphone required. Text rates and/or data usage may apply. **SiriusXM Satellite Radio includes activation & 3 months of service only; subscription sold seperately. SiriusXM Traffic and Travel Link includes activation & service for a trial period; subscription required thereafter. SiriusXM services are not available in AK, HI and some markets. ***Replaces standard equipment where applicable.
****Siri Eves Free is a registered

trademark of Apple, Inc.

Manufacturer's Suggested Retail Base Price:

Options Included by Manufacturer SPLASH GUARDS BODY COLORED 190.00 CARPETED FLOOR MATS WITH TRUNK MAT HIDE-A-WAY TRUNK NET 70.00

DRIVER'S ASSIST PACKAGE*** Blind Spot Warning (BSW) Rear Cross Traffic Alert (RCTA) NissanConnect™ w/ Navigation & Mobile Apps*****

5.8" Color Touch-Screen Display Nissan Voice Recognition for Audio

& Navigation SiriusXM Traffic**

SiriusXM Travel Link**
NAVIGATION MANUAL ACTIVATION DISCLAIMER

DESTINATION CHARGES

Total* \$21,135.00

******Only use features when safe to do so. App availability is dependent upon vehicle model, trim level, packaging, and/or options. See NissanUSA.com/Connect for complete app availability details. Compatible smartphone required. Cellular network and GPS signals not available in all areas and/or at all times. Nissan is not responsible for associated costs if any, for continued operation due to cellular network or other third party termination/changes. Cellular or other third party provider may terminate/restrict respective service without notice. Subscription Agreement required. See www.NissanUSA.com/connect for details. Text rates and/or data usage may apply.

*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

Fuel Economy and Environment

MIDSIZE CARS range from 13 to 136

MPG. The best vehicle rates 136 MPGe.

Gasoline Vehicle

Fuel Economy

MPG

3.1 gallons per 100 miles

You save

in fuel costs over 5 vears compared to the

average new vehicle.

Annual fuel COST

\$1,150

This vehicle emits 278 grams CO₁ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe on

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 26 MPG and costs \$7,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.45 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov Calculate personalized estimates and compare vehicles



VEHICLE COLORS:

INT: CHARCOAL

AGUAS(ABV.)MEX

TRUCK

DEALER:

TRANSPORT METHOD:

EXT:FRESH POWDER

FINAL ASSEMBLY POINT:

DELIVERY

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver **** Passenger **** Crash Based on the risk of injury in a frontal impact

Should ONLY be compared to other vehicles of similar size and weight

Side Front seat **** Crash Rear seat **** Based on the risk of injury in a side impact.

Rollover **** Based on the risk of rollover in a single-vehicle crash

Star ratings range from 1 to 5 stars (****) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

ROCKVILLE MD

REEDMAN TOLL NISSAN

11605 OLD GEORGETOWN ROAD

VIN: 3N1AB7AP3HY282528 EMS:50 STATE EMISSIONS MDL:12117-282528 QM1-G OPT: L-B92C03L92M92U01U35

20170217015059AS5592



^{**}Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monronev label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.